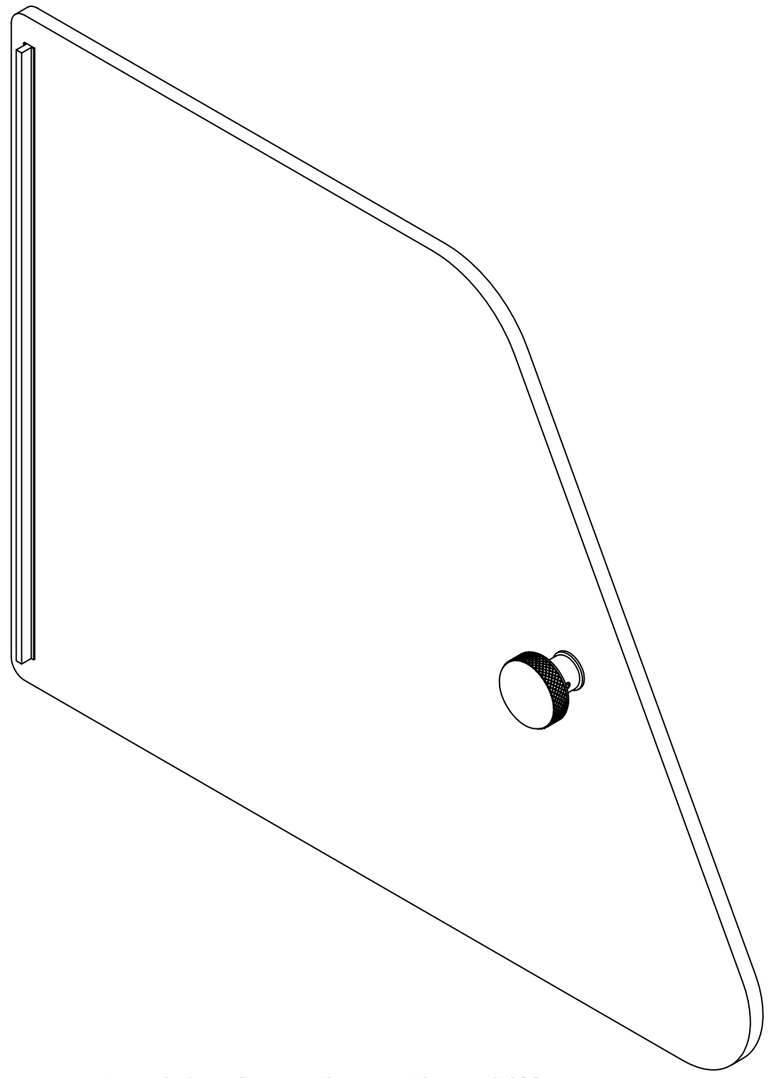
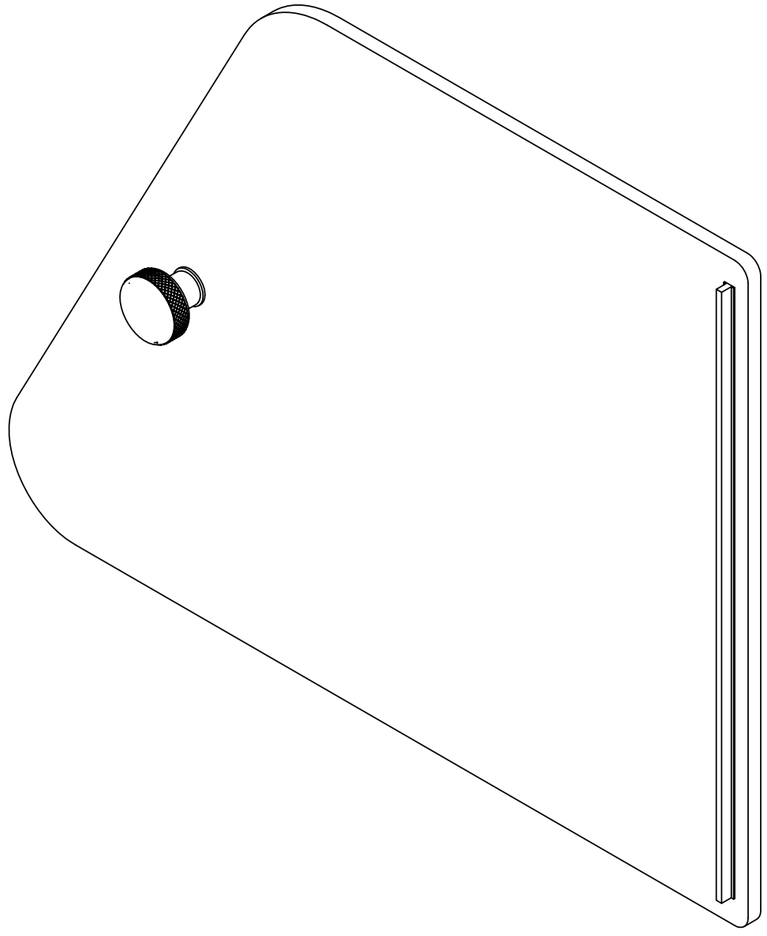


D4552-041 SLIDING WINDOW ASSY, LH



D4552-042 SLIDING WINDOW ASSY, RH

PRELIMINARY A4
12.02.06 (AP)

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.32 lbs

REV.	DESCRIPTION	BY	DATE
PA4	VARIOUS DIMENSION CHANGES, NEW KNOB HARDWARE	AP	12.02.06
PA3	ADDED D4552-042 SLIDING WINDOW ASSY, NAS1149F0463P WAS AN960-416, NAS27039C0807 WAS NAS27039-0807	AP	12.01.11
PA2	REMOVED SHEET 2	AP	12.01.10
PA1	NEW ISSUE	AP	12.01.09

DESIGN	AP	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4552	REV. PA4
MFG. APPR.			SHEET 1 OF 3
APPROVED		TITLE SLIDING WINDOW ASSY	SCALE NTS
DE APPR.			
DATE	12.02.06		

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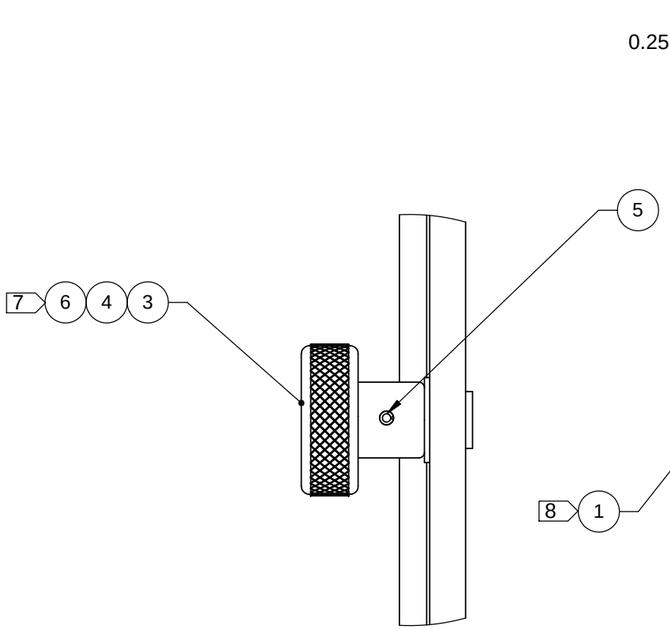
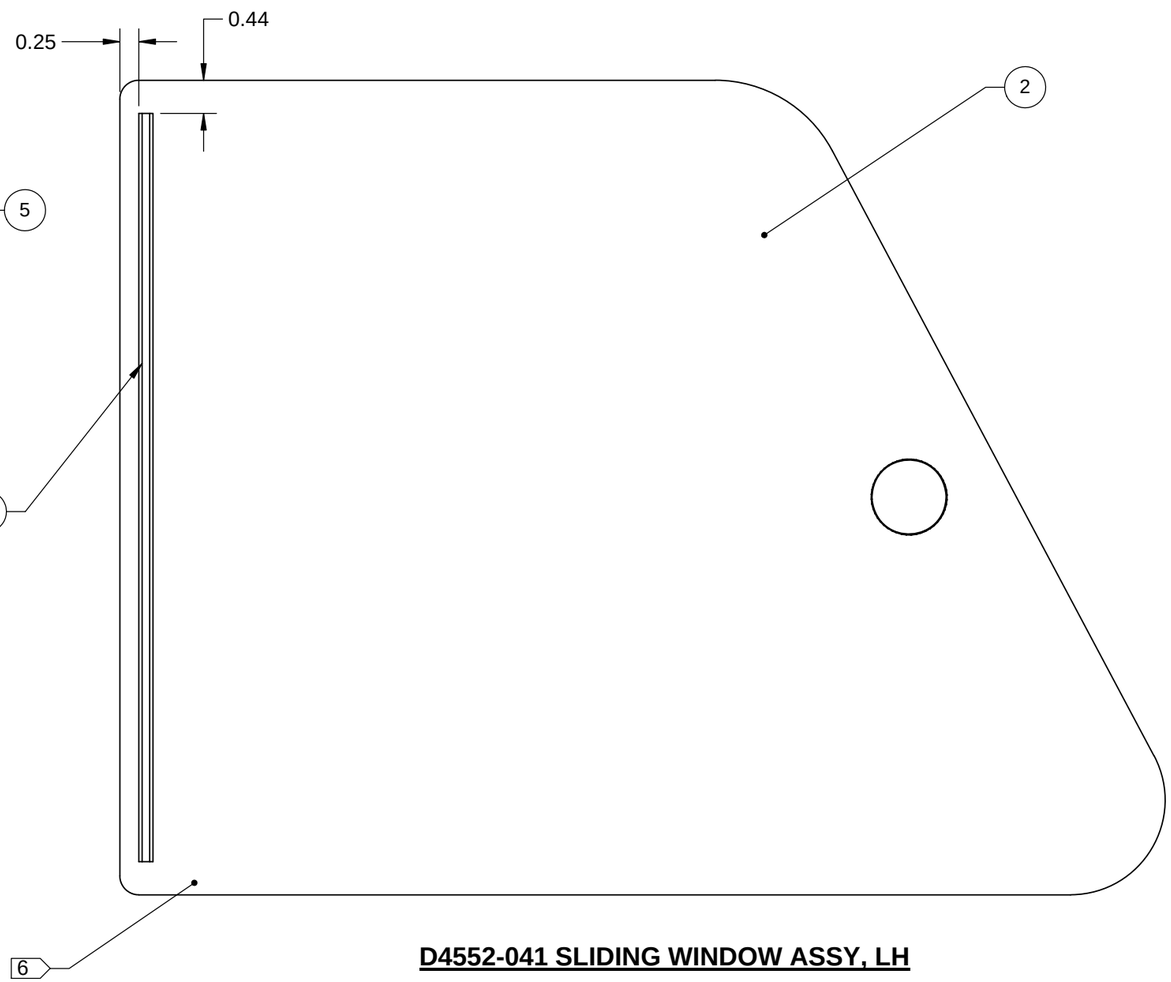
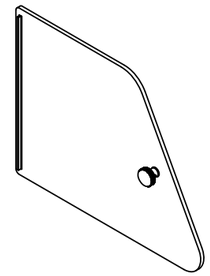
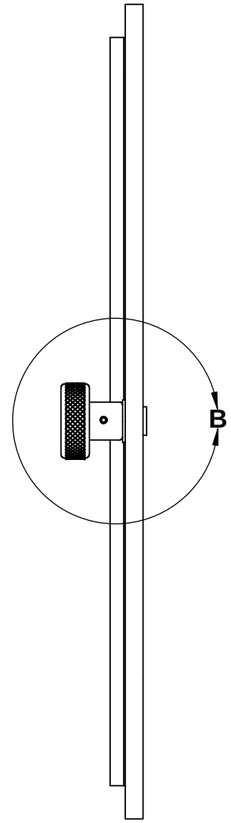
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4552-041	SLIDING WINDOW ASSY, LH
1	1	D4550-099	WINDOW PILE
2	1	D4566-1	SLIDING WINDOW
3	1	D4567-1	KNOB
4	1	D4602-1	SPRING WASHER
5	1	MS16562-213	SPRING PIN
6	1	MS20392-2R41P	DRILLED PIN



DETAIL B
SCALE 2X







D4552-041 SLIDING WINDOW ASSY, LH

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4552-041" & BN " BXXXXX" WITHIN 0.125 IN FROM THE EDGE OF WINDOW.
   USE .125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.1 USING VIBRATING STYLUS.
7) DRILL D4567-1 KNOB AND MS20392-2R41P DRILLED PIN TO 0.046 " TO ALLOW FOR INSTALLATION OF MS16562 SPRING PIN
8) INSTALL WITH BLACK SIKAFLEX
9) WEIGHT: 1.32 lbs

DESIGN	AP	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AP	
CHECKED		DRAWING NO. D4552 REV. PA4 SHEET 2 OF 3
MFG. APPR.		
APPROVED		TITLE SLIDING WINDOW ASSY SCALE NTS
DE APPR.		
DATE	12.02.06	

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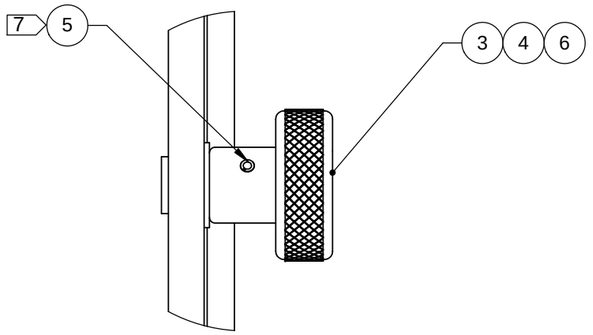
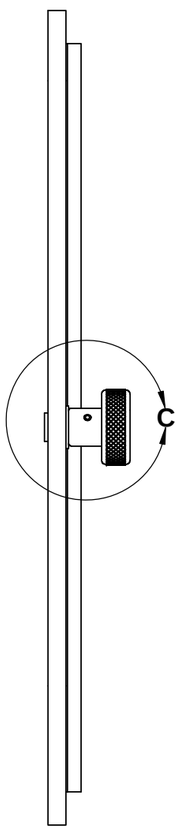
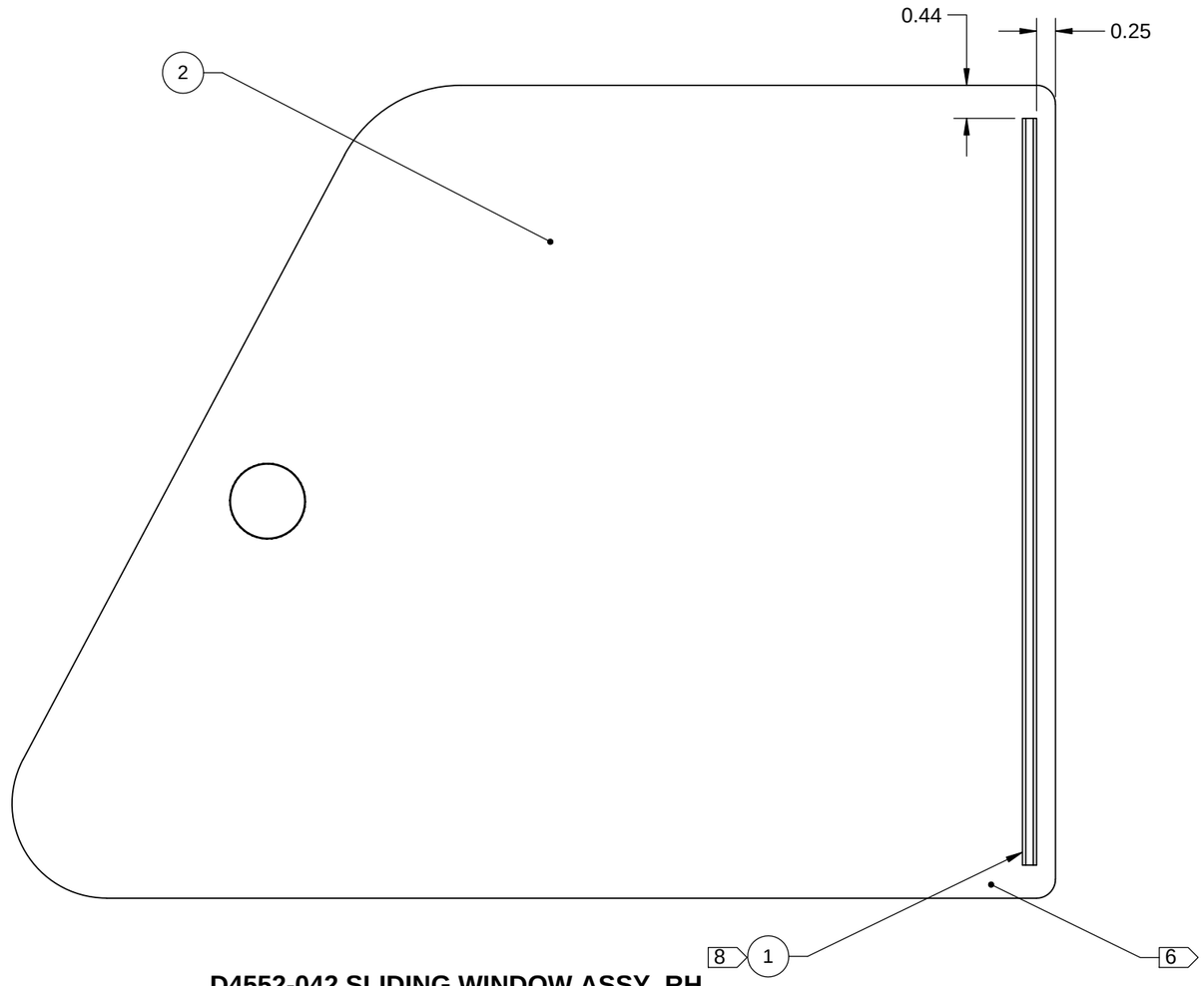
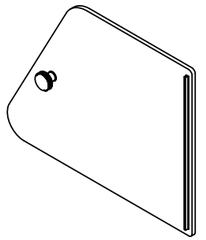
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4552-042	SLIDING WINDOW ASSY, RH
1	1	D4550-099	WINDOW PILE
2	1	D4566-1	SLIDING WINDOW
3	1	D4567-1	KNOB
4	1	D4602-1	SPRING WASHER
5	1	MS16562-213	SPRING PIN
6	1	MS20392-2R41P	DRILLED PIN



DETAIL C
SCALE 2X







D4552-042 SLIDING WINDOW ASSY, RH

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4552-042" & BN " BXXXXX" WITHIN 0.125 IN FROM THE EDGE OF WINDOW.
   USE .125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.1 USING VIBRATING STYLUS.
7) DRILL D4567-1 KNOB AND MS20392-2R41P DRILLED PIN TO 0.046 " TO ALLOW FOR INSTALLATION OF MS16562 SPRING PIN
8) INSTALL WITH BLACK SIKAFLEX
9) WEIGHT: 1.32 lbs

DESIGN	AP	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AP	
CHECKED		DRAWING NO. D4552 REV. PA4 SHEET 3 OF 3
MFG. APPR.		
APPROVED		TITLE SLIDING WINDOW ASSY SCALE NTS
DE APPR.		
DATE	12.02.06	

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